

ภาคผนวก ช

เอกสารสอบเทียบเครื่องมือที่ใช้ในการวิเคราะห์

CERTIFICATE OF CALIBRATION

Certificate No.: CO-1608001/24 Page 1 of total 4 pages

Customer: WATER ANALYSIS CENTER CO., LTD.
1794 Moo 5, T.Kanham,
A.Uthai, Ayutthaya 13210

Equipment: pH Meter
Manufacturer: METTLER TOLEDO Model: SevenCompact S220
Serial No.: B327527211 ID No.: WWL 0068
Description: Range : 0 - 14 pH, Resolution : 0.01 pH

Environmental Conditions: Ambient Temperature: (20 ± 2) °C
Relative Humidity: (50 ± 10) %
Atmospheric Pressure: -

Calibration Location: Jayhawk Laboratory (CL&GL)

Received Date: 16 August 2024

Calibration Date: 16 August 2024

Date of Issue: 19 August 2024

Condition of Artifacts: Used conditions but can be calibrated

Checked by: Approved by:
Act as Technical Manager Representative of Managing Director
() (Kriyosol K.) () (Sakda Y.)
() (Patiphan K.) () (Onnapa P.)
() (Pongsak H.) () (Niriphong K.)
() (Kanung C.) () (Nonhachai K.)
() (Pramong P.) () (Noppol P.)

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FE-169 REV.02 02/24/21

Certificate No.: CO-1608001/24 Page 3 of total 4 pages

Measurement Results (Cont.):

2. Calibration of pH Electrode (Serial No.: 3222623)

pH Standard Solution (pH)	Measured Value		Uncertainty (± pH)
	(pH)	(mV)	
4.01	4.01	186.1	0.013
7.01	7.01	9.3	0.013
10.01	10.00	-164.5	0.013

Note: Adjust Curve to Buffer Solution pH (4,7,10)

Temperature stability of micro bath: 25 ± 0.2 °C

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

Certificate No.: CO-1608001/24

Page 2 of total 4 pages

Reference Method:

- The calibration method used was CP-178 based on an in-house method.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

Reference Standard:

Type	pH Value	Lot No.	Due Date	Traceability
pH Standard Solution	4.01	150823	Feb. 9, 2025	NIMT
	7.01	180723	Jan. 12, 2025	
	10.01	160823	Jan. 16, 2025	

Type	Serial No.	Certificate No.	Due Date	Traceability
Documenting Process Calibrator	2630521	10-2312001/23	Dec. 24, 2024	THC
Digital Thermometer with Sensor	1709138 / 4605984-005	10-0806001/24	Jun. 7, 2025	

Remark: This certificate is traceable to the International System of Unit (SI Unit) through:

- NIMT, National Institute of Metrology (Thailand).
- THC, Thai Heart Calibration Co., Ltd.

Measurement Results:

1. Function Simulated pH Meter

Standard Applied (mV)	Nominal Value (pH)	UUC Reading		Uncertainty (± mV)
		pH	mV	
177.48	4.00	4.01	177.3	0.060
0.00	7.00	7.00	-0.1	0.060
-177.48	10.00	10.01	-177.4	0.060

UUC: Unit Under Calibration

Note: Adjust Curve to simulate pH (4,7,10)

Calibrated by: Athipat
REV.02 02/24/21

Certificate No.: CO-1608001/24

Page 4 of total 4 pages

Reference Method:

- The calibration method used was CP-096 based on an in-house method.
- The temperature scale used was an ITS-90.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

Reference Standard Instruments:

Type	Serial No.	Cert. No.	Due Date	Traceability
Thermometer Readout	B7C853	10-0911001/23	Nov. 8, 2024	THC
Platinum Resistance Thermometer	4854	C0A30047	Oct. 22, 2025	FLUKE
Liquid Bath	XO111019	10-2405001/23	May 25, 2025	THC

Remark: This certificate is traceable to the International System of Unit (SI Unit) through:

- THC, Thai Heart Calibration Co., Ltd.
- FLUKE, Fluke Corporation, U.S.A.

Measurement Results:

(X) Without Adjustment

Dimension of probe: Diameter 4 mm. Sensor Type: RTD (PT100)

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
120	22.00	22.2	-0.20	0.065
120	25.00	25.2	-0.20	0.065
120	28.00	28.2	-0.20	0.065

UUC: Unit Under Calibration

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

- End of Certificate -

CERTIFICATE OF CALIBRATION

Certificate No.: CO-1607004/24 Page 1 of total 2 pages

Customer: WATER ANALYSIS CENTER CO., LTD.
1/94 Moo 5, T.Kanham,
A.U-thai, Ayutthaya 13210

Equipment: Conductivity Meter
Manufacturer: EUTECH Model: CON 2700
Serial No.: 2657889 ID No.: WWL 0136
Description: -

Environmental Conditions: Ambient Temperature: (20 ± 2) °C
Relative Humidity: (50 ± 10) %
Atmospheric Pressure: -

Calibration Location: Jayhawk Laboratory (CI&GI.)

Received Date: 16 July 2024

Calibration Date: 18 July 2024

Date of Issue: 18 July 2024

Condition of Artifacts: Used conditions but can be calibrated

Checked by: Approved by:

Act as Technical Manager

Representative of Managing Director

() (Krisyos K.) () (Sakda Y.)
() (Palphan K.) (✓) (Onnapa P.)
() (Pongsak H.) () (Nitiphong K.)
() (Kanung C.) () (Nonthachai K.)
() (Pramong P.) () (Noppol P.)

(Dr. Ekachai Punitwong)

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FE-169 REV.02 02/24/21

Certificate of Calibration

TEMPERATURE
CONTROLLER ENCLOSURES



Page 1 of 3



Certificate No.: MC 2407449

Customer: Water Analysis Center Co., Ltd.
1/94 Moo 5, T.Kanham, A.U-Thai, Ayutthaya 13210.

Reference Job No.: 24-1546 Received Date: 9 July 2024
Description: Refrigerator Resolution: 0.1 °C
Manufacturer: SANDEN INTERCOOL Model: SEC-1500SBD
Serial No.: SEC1500201A-0708-00304 ID. No.: WWL0038
Marking: Additionally for the purpose of identification by this laboratory a label marked with this certificate number (MC 2407449) has been attached to the case.
Method: In-house calibration procedure MWI-T-033 this method Base on TLAS G-20-1/02-08 "Temperature Controlled Enclosures".
Location of Calibration: Water Analysis Center Co., Ltd.; Laboratory.
Environmental Conditions: Ambient Temperature: (25.2 to 25.4) °C
Relative Humidity: (62.1 to 63.3) %
Date of Calibration: 9 July 2024 Date of Issue: 10 July 2024

Checked by:
Chalermkit Rakplada
(Calibration Engineer)

Approved by:
Aittipong Karjansakul
(Technical Manager)

The uncertainties are for a confidence probability of approximately 95%

This certificate is issued in accordance with the conditions of accreditation granted by the National Standardization Council of Thailand-Office of the National Standardization Council that has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of Master Calibration Co., Ltd.

Certificate No.: CO-1607004/24

Page 2 of total 2 pages

Reference Method:

- The calibration method used was CP-177 based on an in-house method.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

Reference Standard :

Material	Batch Value	Lot Number	Due Date	Traceability
Conductivity Standard Solution	147.1 µS/cm	S230330005	Nov. 9, 2024	SCP Science
	1.423 mS/cm	S231129006	May 13, 2025	SCP Science

Remark: This certificate is traceable to the International System of Unit (SI Unit) through:

- SCP Science.

Measurement Results: (Probe Serial No. : 93X219065)

Conductivity Standard Solution	Measured Value	Correction	Uncertainty (±)
147.1 µS/cm	149.0 µS/cm	-1.9 µS/cm	2.5 µS/cm
1.423 mS/cm	1.425 mS/cm	-0.002 mS/cm	0.0052 mS/cm

Note: Adjustment points: 147.1µS/cm 1.423mS/cm

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

- End of Certificate -

Calibrated by: Athipal
REV.02 02/24/21

Certificate No.: MC 2407449

Page 2 of 3

Reference Standard Instrument :

Description	Certificate No.	Serial No.	Due date	Traceable thru
Data Acquisition/Switch Unit	MC 2309074	MY44012056	7 Aug 2024	MCAL

With Thermocouple Type " T " ID. No. 14:1 to 14:9

Traceability :

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

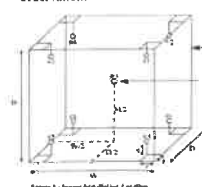
1. Calibration Procedure:

This Instrument was calibration according to TLAS G-20 by comparison with calibrated thermocouple type T under no load condition. The Thermocouples were placed on nine points and located one thermocouple in each of the eight corners of the chamber and was away from the each wall of 5 cm to 10 cm. And placed the ninth thermocouple within 2.5 cm of the geometric center of the chamber.

Temperature Uniformity - the maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady state conditions. The reference sensor should preferably be located at the geometric center of the chamber.

Temperature Stability - one-half of the greatest maximum difference of measured temperatures at any one sensor.

Overall Variation - The Difference of the maximum and minimum measured temperatures throughout observation.



Overall Ambient Temperature around the Chamber variation : 4.2 °C

Overall Line Voltage variation : 0.1 V

Chamber Size (W*H*D): 171 cm x 157 cm x 60 cm

Checked by:

Certificate No. : MT24-3208

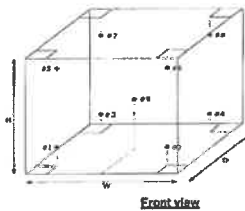
Page : 2 of 2

Function : Temperature measurement
Calibration point : 104, 180 °C

Result : Without adjustment
Resolution : 0.1 °C

Calibration point (°C)	Temperature of UUC* at each position (°C)									Uncertainty of measurement (±, °C)
	Ch.1	Ch.2	Ch.3	Ch.4	Ch.5	Ch.6	Ch.7	Ch.8	Ch.9	
104	103.494	103.933	103.871	103.988	103.990	104.061	103.843	104.217	104.022	0.45
180	179.985	179.953	180.047	179.985	179.908	180.068	180.065	180.273	180.106	0.54

Setting temperature (°C)	Indicating Temperature (°C)	Measured stability (±, °C)	Measured uniformity (°C)	Overall variation (°C)
104.0	104.0	0.34	0.66	1.3
180.0	180.0	0.41	0.66	1.2



- #1 Lower Left Front
- #2 Lower Right Front
- #3 Lower Left Rear
- #4 Lower Right Rear
- #5 Upper Left Front
- #6 Upper Right Front
- #7 Upper Left Rear
- #8 Upper Right Rear
- #9 Geometric Center

UUC* = Unit under calibration

Uniformity = Maximum and Minimum difference of measured temperature at any probes and the measured temperature at the reference and same time.

Overall Variation = Difference of temperature value between the maximum and minimum any time.

Stability = One half of the maximum difference of measured temperatures at any one probe.

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Rev.03 / Feb 2024

FM-MT-013



Certificate of Calibration

Equipment: Balance
Model: BL 210S
Serial No. (or ID.): 15808131 (WWL 0022)
Manufacturer: Sartorius
Condition: In condition

Certificate No.: C01241754
Issued Date: 05 June 2024
Job No.: WO-00030302
Page: 1 of 2

Customer: Water Analysis Center Co., Ltd.
1/94 Moo 5, Rojana Industrial Park, Rojana Road,
Tambol Kanham, Amphur U-Thai, Ayutthaya 13210 Thailand

Environment Condition: Temperature 25 °C ± 0.2 °C
Humidity 50 %RH ± 2.6 %RH

Calibration Place: Water Analysis Center Co., Ltd. (น้ำเคหะระจ)
1/94 Moo 5, Rojana Industrial Park, Rojana Road,
Tambol Kanham, Amphur U-Thai, Ayutthaya 13210 Thailand

Calibration By: Mr. Polawad Ruamrui
Calibration Date: 05 June 2024
The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C02240400

(Signature)
(Mr. Polawad Ruamrui)

Person in charge

(Signature)
(Mr. Rungrod Jenkitrakulchai)

Authorized signatory

This certificate is issued in the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratory.
The measurement uncertainty stated in the appended uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

DKSH Technology Limited
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CAL-FM-C01-14: 12 Sep 2022



Certificate No.: C01241754

Page: 2 of 2

Calibration Results:

Without Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

Nominal Test Value 100 (g)		Reference Points (g)				
		A	B	C	D	E
		-	0.0000	0.0001	0.0000	-0.0002

Repeatability: Determination of the standard deviation of weighing balance, Readability 0.0001 (g)

Nominal test value (g)	Standard Deviation
20	0.00004
200	0.00006

Error of indication from nominal or conventional mass value, Readability 0.0001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
1	1.00001	1.0000	0.0000	0.00011	2.04
2	2.00002	2.0000	0.0000	0.00011	2.04
5	5.00002	5.0000	0.0000	0.00011	2.04
10	10.00001	10.0000	0.0000	0.00011	2.04
20	20.00001	20.0000	0.0000	0.00012	2.03
50	50.00003	50.0000	0.0000	0.00013	2.02
70	70.00004	70.0000	0.0000	0.00016	2.01
100	99.99996	100.0001	0.0001	0.00017	2.01
120	119.99997	120.0002	0.0002	0.00021	2.00
150	149.99999	150.0002	0.0002	0.00024	2.00
200	199.99996	200.0004	0.0004	0.00039	2.00

The End of Certificate

